

Repair Order #62707

Created: 1/11/2025 10:04 AM EST Completed: 1/11/2025 02:14 PM EST

Payment Term: On Receipt Service Writer: David Cole #M216000

PO #: TRC TEST

test shop dcole924@gmail.com 2024 Nissan Altima SV VIN: 1N4BL4DV4RN430956 Mileage In: 12,705 mi Mileage Out: 12,716 mi

## **Customer Comments**

Calibration from Radar and windshield camera

## SEN08000N: FUEL - FILL FUEL TANK PER OEM ALIGNMENT OR CALIBRATION REQUIREMENTS

THE 0EM PROCEDURE OF 1 OR MORE OF THE SERVICES QUOTED REQUIRE A FULL FUEL TANK PRIOR TO PERFORMING THE SERVICE. THIS WOULD BE A CALIBRATION OR ALIGNMENT SERVICE.

Having a full fuel tank when calibrating ADAS or performing an alignment is important to replicate the vehicle's weight distribution, maintain accurate ride height, ensure consistent suspension behavior, and prioritize safety. By considering these factors a more precise calibration results and enhance the functionality of ADAS systems.

Description Subtotal

Total: \$0.00

SEN09000N: VEHICLE PICK UP/CHECK IN	
Description	Subtotal
Labor: INCLUDED IN ADAS	\$0.00
	Total: \$0.00

SEN09001N: VEHICLE CALIBRATION/SERVICE PREP	
- COMPLETED ALL NECESSARY OEM REQUIREMENTS FOR PREPING THE VEHICLE FOR CALIBRATIONS/SERVICES BEING PERFORMED	
Description	Subtotal
Labor: INCLUDED, SERVICE PREP	\$0.00
	Total: \$0.00

SEN09002N: VEHICLE PRE-SERVICE DIAGNOSTIC HEALTH SCAN	
- PRE-CALIBRATION/SERVICE DIAGNOSTIC HEALTH SCAN	
Description	Subtotal
Labor: INCLUDED PRE SCAN	\$0.00
	Total: \$0.00

#### SEN08011N: ALIGNMENT - APAC - ASIAN = 4 WHEEL CHECK/ADJUST

CUSTOMER REQUESTED ALIGNMENT OR ALIGNMENT IS REQUIRED PER OEM AS A PREREQUISITE FOR REQUIRED CALIBRATIONS.

Manufacturers have specific requirements for wheel alignments to ensure the proper calibration and functioning of the ADAS (Advanced Driver Assistance Systems). These specific ADAS calibrations, or repairs requirements can vary significantly based on



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the manufacturer, vehicle year, make, model, and the specific ADAS components. If an alignment is not completed prior to ADAS calibration this can, prevent the calibration from being completed or greatly effect driving performance and safety in various road conditions.

POST ALIGNMENT: There may be post alignment services that will be required to be completed by the OEM base on steering and suspension adjustments. Some of these may be additional ADAS system calibrations and or active suspension resets.

Description	HRS	Subtotal
Labor: 4 WHEEL ALIGNMENT	0.63	\$125.99
	Total	al· \$125.00

# SEN08020N: STEERING - STEERING ANGLE SENSOR NEUTRAL POINT ADJUSTMENT/ZERO COMPENSATION/CALIBRATION

#### REQUIRED PER ALIGNMENT & ADAS CALIBRATION PROCEDURE

ADAS SAS Calibration:

ADAS SAS (Steering Angle Sensor) Calibration involves calibrating the steering angle sensor that detects the position and angle of the steering wheel. This calibration ensures that the steering angle sensor accurately reflects the steering wheel's position, allowing for precise input to ADAS systems. The SAS calibration is essential for ADAS features such as lane-keeping assist, adaptive cruise control, and collision avoidance systems to operate accurately and effectively.

Description		HRS	Subtotal
Labor: STEERING SENSOR CALIBRATION	0.5		\$100.00
		Tota	l: \$100.00

SEN01002: CAMERA - STATIC = WINDSHIELD CALIBRATION		
Description	HRS	Subtotal
Labor: STATIC ADAS CALIBRATION	2.12	\$420.99
	Tota	al: \$420.99

SEN01011: RADAR FRONT - STATIC = FLAT PLATE TARGET CALIBRATION		
Description	HRS	Subtotal
Labor: STATIC ADAS CALIBRATION	2.12	\$420.99
	Т	otal: \$420.99

## SEN09003N: POST CALIBRATION/SERVICE VEHICLE DIAGNOSTIC HEALTH SCAN

A post service DIAGNOSTIC HEALTH SCAN of the vehicle assesses its overall electronical operating condition. All systems equipped on the vehicle will be scanned, including the engine and powertrain, electrical system, suspension and steering, braking system, safety systems, and ADAS components. (SEE ATTACHED REPORT FOR DETAILS OF SCAN when it is completed)

-,, -, -, -, -, -, -, -, -, -, -, -			
Description	HR	S Subtotal	
Labor: POST SCAN	0.6	\$119.99	
	-	Total: \$119.99	



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## SEN09004N: EQUIPPED ADAS SYSTEMS VERIFICATION OF OPERATION ROAD TEST

- PERFORM FUNCTIONAL OPERATION TEST OF ALL EQUIPPED ADAS SYSTEMS ON THE VEHICLE THAT CAN \*\*SAFELY\*\* BE TESTED AND ENSURING OPERATIONAL FUNCTIONALITY TO OEM SPECIFICATIONS. (see list of EQUIPPED FEATURES & OPTIONAL FEATURES)
- VEHICLE IS DRIVEN A MINIMUM OF 5 MILES TO TEST ALL EQUIPPED ADAS SYSTEMS.
- RESULTS OF ADAS SYSTEM OPERATION AND VERIFICATION WILL BE DOCUMENTED BELOW.
- VEHICLE PREPPED FOR PICK UP OR DELIVERY BACK TO CUSTOMER

(SEE ATTACHED REPORT FOR DETAILS when it is completed)

Description		HRS	Subtotal
Labor: VERIFICATION ADAS SYSTEM	0.5		\$99.99
		Tot	tal: \$99.99

Estimates provided are an approximation of timing and charges to you for the services requested. They are based on the anticipated work to be done. It is possible for unexpected complications to cause some deviation from the original quote. You hereby authorize the repair work described in this estimate to be done along with the procurement of the necessary material(s), including permission to operate the vehicle for on-road testing or inspection. If any additional repairs are required, we will prepare a revised work order providing the cost of additional parts and labor and total revised cost. All parts are new unless specified otherwise.

#### ALL PARTS ARE NEW UNLESS OTHERWISE STATED.

YOU ARE ENTITLED BY LAW TO THE RETURN OF ALL PARTS REPLACED EXCEPT THOSE WHICH ARE TOO HEAVY OR LARGE AND THOSE REQUIRED TO BE SENT BACK TO THE MANUFACTURER OR DISTRIBUTOR BECAUSE OF WARRANTY WORK OF AN EXCHANGE AGREEMENT.

Labor	\$0.00 \$1,287.95 \$0.00 \$1,287.95
REMAINING BALANCE	\$1,287.95

## YOU ARE ENTITLED TO INSPECT THE PARTS WHICH CANNOT BE RETURNED TO YOU.

Estimates provided are an approximation of timing and charges to you for the services requested. They are based on the anticipated work to be done. It is possible for unexpected complications to cause some deviation from the original quote. You hereby authorize the repair work described in this estimate to be done along with the procurement of the necessary material(s), including permission to operate the vehicle for on-road testing or inspection. If any additional repairs are required, we will prepare a revised work order providing the cost of additional parts and labor and total revised cost. All parts are new unless specified otherwise.

Deposits are non-refundable. No returns or refunds on special ordered items or electrical parts. There is no warranty for used parts or customer supplied parts.

You agree that we are not responsible for loss or damage to your vehicle, including loss of articles left in the vehicle, including, without limitation, in case of fire, theft, or any other cause(s) beyond our control. We are not responsible for any delays caused by unavailability of parts or delays in delivery of parts by the supplier or transporter. You have the right to know before authorizing any additional repairs what those repairs will be and what they will cost. If required repairs exceed the authorized estimated amount, we must obtain your approval to perform the repairs. We will keep you informed and perform only repairs authorized by you.

I hereby authorize the above repair work to be done along with necessary materials. You and your employees may operate above vehicle for purposes of testing, inspection or delivery at my risk. I HAVE READ AND UNDERSTAND THE ABOVE TERMS.

testing, inspection or delivery at my risk.	I HAVE READ AND UNDERSTAN	D THE ABOVE TERMS.	
Signature			



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## (1) VEHICLE PICK UP/CHECK IN

	Item	Green	Yellow	Red	N/A
1	VIN VERIFICATION	<b>~</b>			

**Note/Recommendation**: TAKE PICTURE OF VIN PLATE OR DOOR JAM STICKER VERIFY VIN MATCHES WORK ORDER

IS VEHICLE CORRECT?

\*

#### PORTER NOTES YES VIN MATCHES



## 2 INSPECT WINDSHIELD

PORTER NOTES: NO CHIPS OR CRACKS



#### 3 INSPECT ALL 4 TIRES



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	Item	Green	Yellow	Red	N/A
	PORTER NOTES: ALL 4 TIRES VISUALLY GOOD AND SAFE TO DRIVE ON				
4	ALL AROUND PICTURE OF VEHICLE	<b>~</b>			

Note/Recommendation: - 4 CORNER PICTURES

- FRONT AND REAR PICTURES
- PICTURES OF ANY PARTS MISSING OR DAMGED

\*

#### PORTER NOTES:

















5 IP CLUSTER ✓

Note/Recommendation: - ODOMETER PICTURE

- CURRENT FUEL TANK LEVEL PICTURE

**PORTER NOTES:** 



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Item Green Yellow Red N/A



## 6 REQUIRED FUEL LEVEL

Note/Recommendation: - IS A FULL FUEL TANK REQUIRED? IF SO FILL IT

- TAKE A PICTURE OF FUEL RECIEPT IF FUEL IS ADDED

\*

PORTER NOTES: Yes



## 7 DRIVING VEHICLE TO LAB

Note/Recommendation: IS THERE ANY VIBREATIONS

DOES THE VEHICLE PULL LEFT OR RIGHT

IS STEERING WHEEL STRAIGHT?

PORTER NOTES: VEHICLE WAS DROPPED OFF BY CUSTOMER.

DROVE VEHICLE

STEERING WHEEL STRAIGHT

NO PULLS

VEHICLE DRIVES GOOD

## 8 GPS DOCUMENTED ROUTE DRIVE TO LAB

Note/Recommendation: - PICTURE

PORTER NOTES: CUSTOMER DROPED OFF VEHICLE THIS IS PRE SERVICE DRIVE AND TO GAS STATION



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# (2) VEHICLE SERVICE/CALIBRATION PREP

Inspected: 01/11/2025 Completed: 01/11/2025

	Item	Green	Yellow	Red	N/A
1	ATTACH PICTURE OF FUEL TANK LEVEL	<b>✓</b>			
Note/Recommendation: IS FUEL TANK AT CORRECT LEVEL PER MANUFACTORER REQUIREMENTS?  ***********************************					



2 TIRE PRESSURE ✓

Note/Recommendation: -PICTURE OF TIRE PRESSURE PLACARD

SET AND RECORD TIRE PRESSURES

COMMENTS:



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Item Green Yellow Red N/A 3 TIRE TREAD DEPTH Note/Recommendation: RECORD TIRE TREAD DEPTH (32ND) LF = 8/32 RF = 8/32LR = 8/32RR = 8/32COMMENTS: ALL 4 TIRES ARE IN GOOD CONDITION. NO VISIBLE DAMAGE AND TREAD DEPTH IS GOOD 4 VEHICLE WHEEL ARCH HEIGHT Note/Recommendation: RECORD WHEEL ARCH HEIGHT FROM THE CENTER OF THE ARCH TO THE GROUND. HAS VEHICLE RIDE HEIGHT BEEN ALTERED? RAISED OR LOWERED (IF SO DO NOT CALIBRATE UNLESS FACTORY SERVICE INFORMATION ALLOWS) ĹF = RF = 695691 LR = 704 RR = 705 COMMENTS: RIDE HIRGHTS ARE GOOD AND IN SPEC 5 **CLEANING** Note/Recommendation: WINDSHIELD, RADAR AREAS, PARK SENSORS, ALL EXTERIOR CAMERA LENSES COMMENTS: ALL SENSOR/MODULE AREAS ARE CLEAN AND FREE FROM VISUAL EXTERNAL DAMAGE

## (3) VEHICLE PRE-SERVICE HEALTH CHECK SCAN RESULTS

Inspected: 01/11/2025 Completed: 01/11/2025

0

0

5

0

	Item	Green	Yellow	Red	N/A
1	VEHICLE HEALTHCHECK SCAN RESULTS	<b>✓</b>			
Note/Recommendation: PIC DOC: VEHICLE PRE SCAN RESULTS. DID ALL CODES CLEAR?					
SCAN TOOL: CONSULT 3					

Totals



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# Item Green Yellow Red N/A COMMENTS: Completed vehicle PRE SERVICE HEALTH CHECK SCAN. Vehicle is ready to have services and/or calibrations started and completed. Vehicle pre-scan is also completed (SEE ATTACHED DOCUMENTS)











Totals 1 0 0 0

# (5) ALIGNMENT/ALIGNMENT CHECK

Inspected: 01/11/2025 Completed: 01/11/2025

	Item	Green	Yellow	Red	N/A
1	TIRES	~			

**Note/Recommendation:** INSPECT TIRES FOR DAMAGE AND ABNORMAL WEAR. SET TIRE PRESSURES IF NOT ALREADY DONE.

COMMENTS: ALL 4 TIRES ARE IN GOOD CONITION. ALL TIRES MEASURE 8/32









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Item Green Yellow Red N/A



## 2 COMLETED ALIGNMENT PRE INSPECTION

Note/Recommendation: LIFT VEHICLE AND INSPECT

PIC DOC: LOOSE, BENT OR DAMAGED STEERING AND SUSPENTION PARTS.

TECH COMMENTS: NO LOOSE STEERING OR SUSPENSION COMPONETS

## 3 COMPLETED ALIGNMENT CHECK/ADJUSTMENT



- PRINT BEFORE AND AFTER READINGS PAGE AND SUMMARY PAGES
- ADD PICTURES OF BOTH PRINT OUTS

\*

#### **TECH COMMENTS:**

Completed vehicle steering/suspension alignment successfully for prior repairs or ADAS Calibration requirements. It involves measurements and adjustments of key angles and parameters that affect the vehicle's steering and suspension geometry. Here is a brief technical description of a completed alignment:

- Tire Inspection: Tire pressure set to spec, and there is no excessive wear that would affect alignment or vehicle safety.
- Suspension/Steering Inspection: As part of a completed alignment, the technician will perform a visual inspection of various suspension and steering components. This inspection helps identify any worn or damaged parts that may affect the alignment or require replacement.
- REAR & FRONT Toe Adjustment: Toe refers to the angle at which the vehicle's tires point inward or outward when viewed from above. Adjust the toe angle to the specified manufacturer's recommendations. This adjustment ensures that the tires are parallel to each other and promotes even tire wear.
- REAR & FRONT Camber Adjustment: Camber refers to the vertical tilt of the wheels when viewed from the front or rear of the vehicle. Adjust Adjuster angle to the desired specifications. Proper camber alignment ensures optimal tire contact with the road, improves stability during cornering, and helps prevent uneven tire wear.

  REAR & FRONT Caster Adjustment: Caster is the angle of the steering axis when viewed from the side of the vehicle. Adjusted the caster angle to the appropriate settings. Correct caster alignment contributes to steering stability, straight-line tracking, and enhances the vehicle's self-centering ability.
- Thrust Angle Alignment: Thrust angle refers to the angle between the vehicle's centerline and the rear axle. Complete alignment adjustments within spec to ensure that the thrust angle is within the recommended range. Correcting the thrust angle helps maintain straight-line tracking and prevents the vehicle from pulling to one side. Steering Wheel Centering: A completed alignment involves centering the steering wheel so that it is aligned with the vehicle's wheels when driving straight. This adjustment ensures proper Steering Angle Reset/Relearn, steering response and driver comfort.



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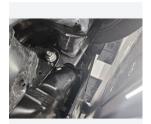
Item Green Yellow Red N/A

SAS, VDC, VSA, YAW SENSOR: One or more than one of these procedures will need to be completed after the
alignment is completed to properly ensure correct operation of other systems steering, braking and ADAS systems
as required by the manufacturer.

• Test Drive: After completing the alignment adjustments, a test drive is typically performed to assess the vehicle's handling, stability, and overall alignment quality.





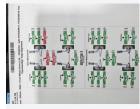












#### 4 STEERING ANGLE SENSOR ZERO/RESET CALIBRATION

#### COMMENTS:

The Steering Angle Sensor (SAS) calibration was performed following the completion of the wheel alignment. The relearn/calibration process required the use diagnostic equipment. Accessing the vehicle's onboard computer system and enter the calibration mode for the steering angle sensor. This mode allows the reset of the sensor's reference point and establish a new baseline aligned with the updated wheel alignment settings. Successful completion of the steering angle sensor calibration procedure after the wheel alignment ensured that the ADAS systems and other systems that rely on it input would receive accurate steering angle information. This enabled the ADAS features and other systems, such as lane departure warning, adaptive cruise control, and electronic stability control, to operate effectively and make precise decisions based on the vehicle's movement.

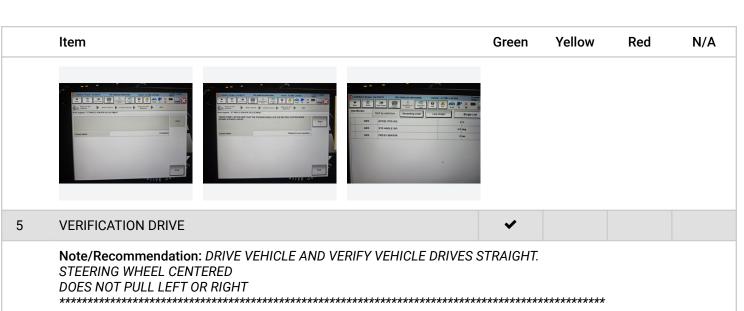


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COMMENTS: VEHICLE DRIVES VERY GOOD AFTER ADJUSTMENTS. VEHICLE IS READY FOR CALIBRATIONS



Totals 5 0 0 0

## (7) CALIBRATION DOCUMENTATIONS

Inspected: 01/11/2025 Completed: 01/11/2025

	Item	Green	Yellow	Red	N/A
1	CALIBRATION ( WINDSHIELD CAMERA STATIC )	<b>✓</b>			

Note/Recommendation: PIC DOC: TMM Reading, Target/Mat Placement (if applicable) PIC DOC: Successful or Failed Calibration

SCAN TOOL USED: CONSULT 3

TECH COMMENTS: STATIC FRONT WINDSHIELD CALIBRATION

The windshield camera static calibration process has been completed, ensuring accurate performance of the camera system. The camera target was positioned per OEM specification, distance, vertical height, and horizontal angle. The camera was adjusted with OEM scan tool, lens distortion corrected, and sensor calibrated for consistent readings per OEM specifications. Image processing was optimized, and extensive testing was conducted to validate



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Item Green Yellow Red N/A

the camera's accuracy. The calibrated camera is now ready to support various ADAS functionalities for enhanced safety and driving assistance.



















## 2 CALIBRATION (FRONT RADAR STATIC)

Note/Recommendation: PIC DOC: TMM Reading, Target/Mat Placement (if applicable)

PIC DOC: Successful or Failed Calibration

\*

SCAN TOOL USED: CONSULT 3

TECH COMMENTS: STATIC FRONT RADAR CALIBRATION

The front radar static calibration process has been successfully completed, ensuring precise functioning of the radar system. The radar unit was securely installed in the front of the vehicle, aligned properly for optimal detection capabilities. The radar's orientation and level were carefully adjusted to ensure accurate distance and speed measurements. Calibration parameters were fine-tuned to account for any sensor-specific variations, enhancing the radar's performance and reliability. Extensive validation and testing were conducted to verify the radar's accuracy. With the completion of the static calibration, the front radar is now ready to support various safety features like collision warning and automatic emergency braking, contributing to a safer driving experience.

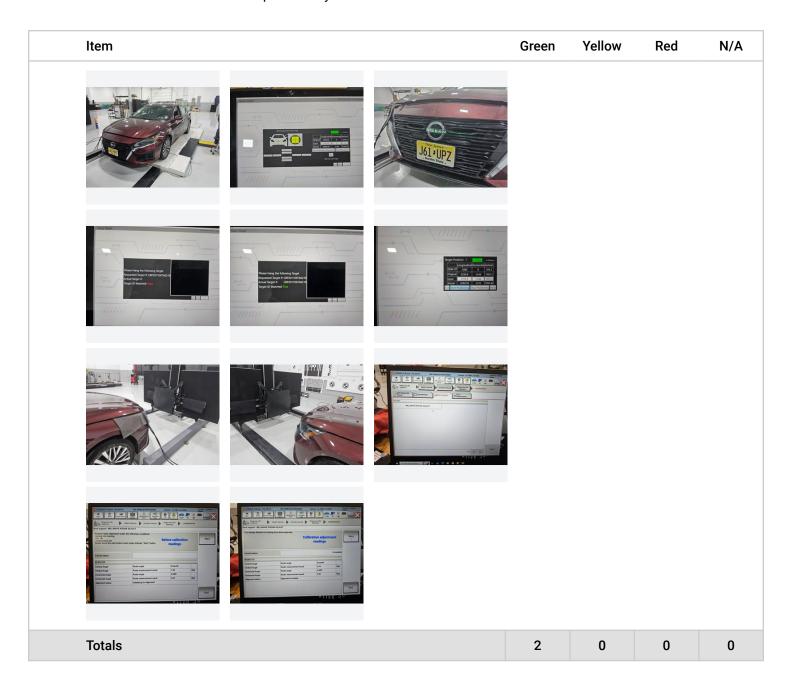


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# (8) VEHICLE POST SERVICE HEALTH SCAN

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	Item	Green	Yellow	Red	N/A	
1	POST SERVICE SCAN DOCUMENTATION	<b>~</b>				



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Note/Recommendation: PIC DOC:FULL VEHICLE HEALTH SCAN

\*

SCAN TOOL USED: CONSULT 3

TECH COMMENTS: Scan Summary: A post scan of the vehicle, including the Advanced Driver Assistance Systems (ADAS), was conducted to assess its overall condition and identify any potential issues. The scan covered various key areas, including the engine and powertrain, electrical system, suspension and steering, braking system, safety systems, and ADAS components.

Scan Results:

• Engine and Powertrain:

No significant issues were found during the scan.

All engine and powertrain components are functioning properly.

No codes active or stored.

· Electrical System:

The electrical system is in satisfactory condition.

No noticeable faults or abnormalities were detected.

No codes active or stored.

· Suspension and Steering:

Electronic suspension and steering components are in good working order.

No codes active or stored.

Braking System:

The braking system ABS, Traction Control is operating effectively.

No codes active or stored.

· Safety Systems:

All safety systems, including airbags, seat belts, and restraints, are functioning correctly.

They ensure occupant protection during accidents or sudden braking.

No codes active or stored.

· ADAS Components:

The ADAS components, such as lane departure warning, adaptive cruise control, and forward collision warning, were inspected and have no codes active or stored.

Conclusion: Based on the post scan analysis, the vehicle, including its ADAS components, appears to be in good overall condition with no significant concerns or immediate repair needs.









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ltem	Green	Yellow	Red	N/A
Some property of the property				
Totals	1	0	0	0

## (8a) ALL EQUIPPED ADAS SYSTEMS VERIFICATION OF OPERATION ROAD TEST Inspected: 01/11/2025

	Item	Green	Yellow	Red	N/A
1	LIST OF ALL EQUIPPED AND OPERATIONAL ADAS SYSTEMS TO BE TESTED	~			
	Note/Recommendation: LANE KEEP = PASS LANE WATCH = PASS ADAPTIVE CRUISE CONTROL = PASS COLLISION MITIGATION = PASS FRONT PEDESTRIAN ALERT = PASS REAR PEDESTRIAN ALERT = PASS BACK UP CAMERA = PASS FRONT PARK ASSIST = NA REAR PARK ASSIST = PASS 360 SURROUND VIEW = NA				
	The equipped ADAS (Advanced Driver Assistance Systems) systems tes evaluating the functionality and performance of the installed ADAS featurable that the ADAS systems are operating as intended and providing the interpretation that the involves comprehensive assessments of each ADAS system equipment of evaluated individually and in conjunction with other systems to assess the During the test, the ADAS systems are subjected to various scenarios to These scenarios help evaluate the systems' ability to detect and respondent	res in the valed safety uipped on their effective activate eall to obstacle	ehicle. This and assista he vehicle. I reness and i ch equipped es, maintair	test aims t ince to the Each syster integration. I system sa n proper lan	o ensur driver. m is afely.
	positioning, adjust speed accordingly, and provide timely warnings or int	erventions i	WITCH HECES	Saiy.	

Note/Recommendation:



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000000000000000000000000000000000000000				
Totale	2	n	0	n
Totals	2	0	0	C

## (9) VEHICLE DELIVERY

	Item	Green	Yellow	Red	N/A
1	CLOCK OUT ON TIME CLOCK	~			
	Note/Recommendation:				
2	PICTURE OF GPS DOCUMENTED ROUTE DRIVE TO DELIVERY CUSTOMER LOCATION				*
	Note/Recommendation: CUSTOMER PICKED UP THE VEHICLE. NO DRIV	E BACK TC	CUSTOME	ER .	
3	PICTURE OF DELIVERY ODOMETER	<b>✓</b>			
	Note/Recommendation:				
4	PICTURE OF CAR IN AREA DELIVERED				~
	Note/Recommendation: CUSTOMER PICKED UP THE VEHICLE. NO DRIV	E BACK TO	CUSTOME	R	
5	WHERE OR WHO DID YOU GIVE THE KEYS TO?	<b>✓</b>			
	Note/Recommendation: HANDED KEYS TO: CUSTOMER PICKED UP VEH	HICLE. KEYS	S WERE GIV	'EN TO JON	I B.
	Totals	3	0	0	2